				1				
ITEM #	Part Number	Description	QTY.		8		6	
1	WHLTWBL	BASE, TAIL WHEEL	1					
2	WHLTW-19	BUSHING, HAT	3	3	$\begin{pmatrix} 4 \end{pmatrix}$		(5)	
3	MSCU625-0210	WASHER, CURVED	1					
4	MSC.625SAE	WASHER, 5/8	2					_
5	MSCU321608	WASHER, BELLEVILLE	1	$ \left(\begin{array}{c} 7 \end{array} \right) $	_			
6	MSC.62-18HEXNUT/SL	NUT, HEX SLOTTED	2			М		(((((((((((((((((((
7	MSC.62-18X4.35(A)	AXLE, VERTICAL TAILWHEEL	1	$\binom{2}{1}$		\		
8	MSC.11x1.5COTTERPI	PIN, COTTER ZINC	2			11		
9	WHLBSP4	SPACER, 4"/UL BRAKE	2	27			λ	4.5
10	WHLTW-4	WASHER, BRONZE	1	27		ALTIN	45.0°	
11	WHLT-02	ARM, TAIL WHEEL	1	(26)	_ `	1 3		
12	WHLTW-8F	FORK, CANTILEVER 8"	1		10)			
13	WHLTW-21	BUSHING	1	17)			(9)	
14	MSC.25-20x.50SHCS	BOLT, SHCS .25-20X.50	1					
15	WHLT-03	Wing, Tail Wheel	2	(18)			(21) (20)	
16	MSC.750x.190x.062W	WASHER, BRONZE	2		89			
17	MSCB0375-020	WASHER, BELLEVILLE	2		-		10	11.7
18	MSCAN960-10	WASHER, THICK	4				(13)	
19	MSCAN3-6	BOLT,HEX DRILLED	2	(16)			14)	
20	MSCAN310-3	NUT, CASTLE	2	15)			14	
21	MSC.0625X.50COTTER	PIN, COTTER ZINC	2					7.2
22	MSC.50-13x3.50SHCS	SCREW, SOCKET HEAD	1	(18)				7.2
23	WHLT8SL	SPACER, T8SL	1				19	
24	MSCAN960-816L	WASHER	2	(12)	1// 2			See Part WHLT-05
25	MSC.50-13NYLOCK	NUT, NYLOCK	1		🗏			Steering Kit for Rudder
26	MSCMC7-4	FITTING, GREASE	1		/ / / 頃		(28)	Springs and Steering Arm Connection
27	MSCVC-250-8	COVER, BLEEDER BLK	1] /	//			AITT COTTIECTION
28	WHLTW40EE	ASSEMBLY, 4" TW	1		11	/////////////////////////////////////		
29	TIRT2.80/2.50-4	TIRE, 2.80/2.50-4	1		Ma	/ / / / / / / / / /		If Base Does Not Have
30	TIRTU2.80-4	TUBE, 2.80/2.50-4	1		((0 10) (/	// ///// 	Two Bushings and
				(22)				Grease Fitting, See WHLTWBCNV Conversion
NI.I.	Alleron ale VAller et Arrest ette	la la Duariala Faultau Ch		Dalama (02)]		Kit to Update to Current
1 to to the first of the first								
Release with Standard WHLT-03 = +- 45 Deg Release with Optional WHLT-03A = +-25 Deg (May be Hand								
Ground to Release from 25 to 50 Deg)								
TO SE	T PRELOAD IN VERTICAL	AXLE #7: Be certain #3	3 & #5	Springs Are		\ !		25
Instal	led. Seat Lower Nut #6 F	Fully & Insert Cotter Pin	#8. T	ighten Upper Nut #5		\ \ \ \ \ \ \ \ \ \ \	(24)	(25)
Slowl	y Until All Freeplay of Spr	ings are removed and	Fork 7	#12 No Longer Rotate	S La Clara de la la	W # 1 # W	(30)	
Poto	, , Loosen Upper Nut #6 te With Resistance Arour	1-4 LOCKING FEATURES C	ina ins	stall Cotter Pin #8. For	k snoula	MILL		
KOIO	IC MILLINGSISTATICE VIOL	ia combiete kotalion	•					
N A A	TCO mfa	NOMENCLATURE "			PART NUMBER		SCALE	TOLERANCES
11/1/1	TCO mfg 🏻 🌊	TAIL WHEEL, 8" PN	LUMATIC		WHLT-8		1:4	(EXCEPT AS NOTED)
2361	S 1560 West	MATERIAL		DRAW	ING NO.		REVISION Est Wt. (Ib)	
	Cross, UT 84087	VARIOUS		TAIL,	/3D-T8		H 6.93	LINEAR $.XX = + .03$
DRAWN B	Y FINISH	1		DATE CHEC	CKED BY	SHEET 1	OF 1	$\begin{array}{ccc} - & .XXX = + & .01 \\ ANGULAR & + & 1/2 \end{array}$
George	R. Happ VARIES			11/10/2016		SHEET SIZE	А	ANGULAR + 1/2 CONCENTRIC + .01